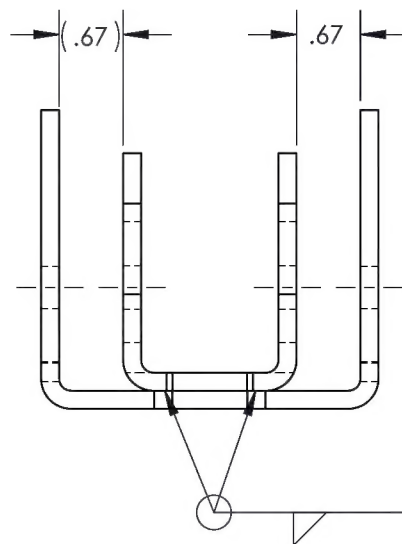
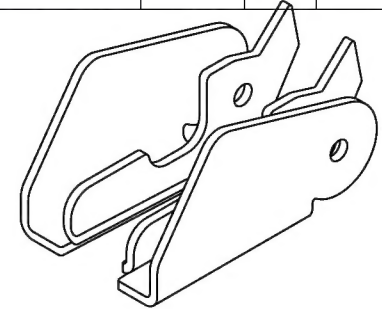
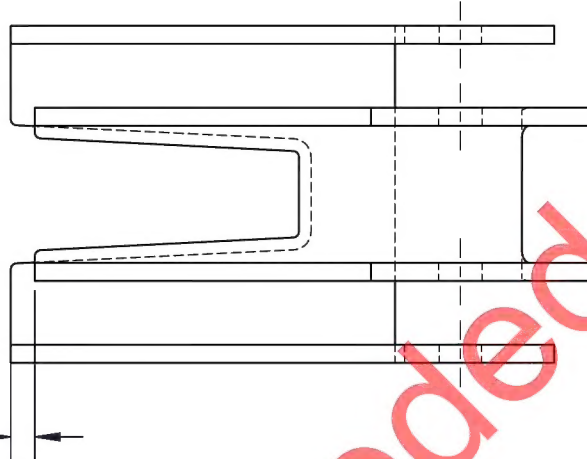


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	5/31/2013	CFS	
1A	14-0118	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE <b>C20-430</b> ADDED OMITTED DIMENSIONS R.98,R.50 AND R.06. CH'D DIMENSION WAS Ø.438 IS Ø.438 THRU. <b>C20-420</b> ADDED OMITTED DIMENSIONS 3X R.06 AND R.13.	8/8/2014	DJN	RW



(.250)



Superseded

ALIGN HOLES BEFORE WELDING

#### NOTES:

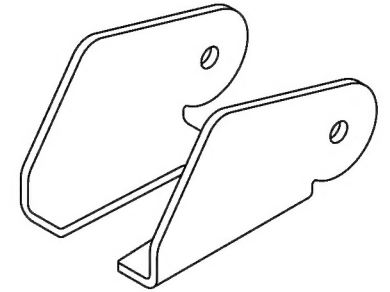
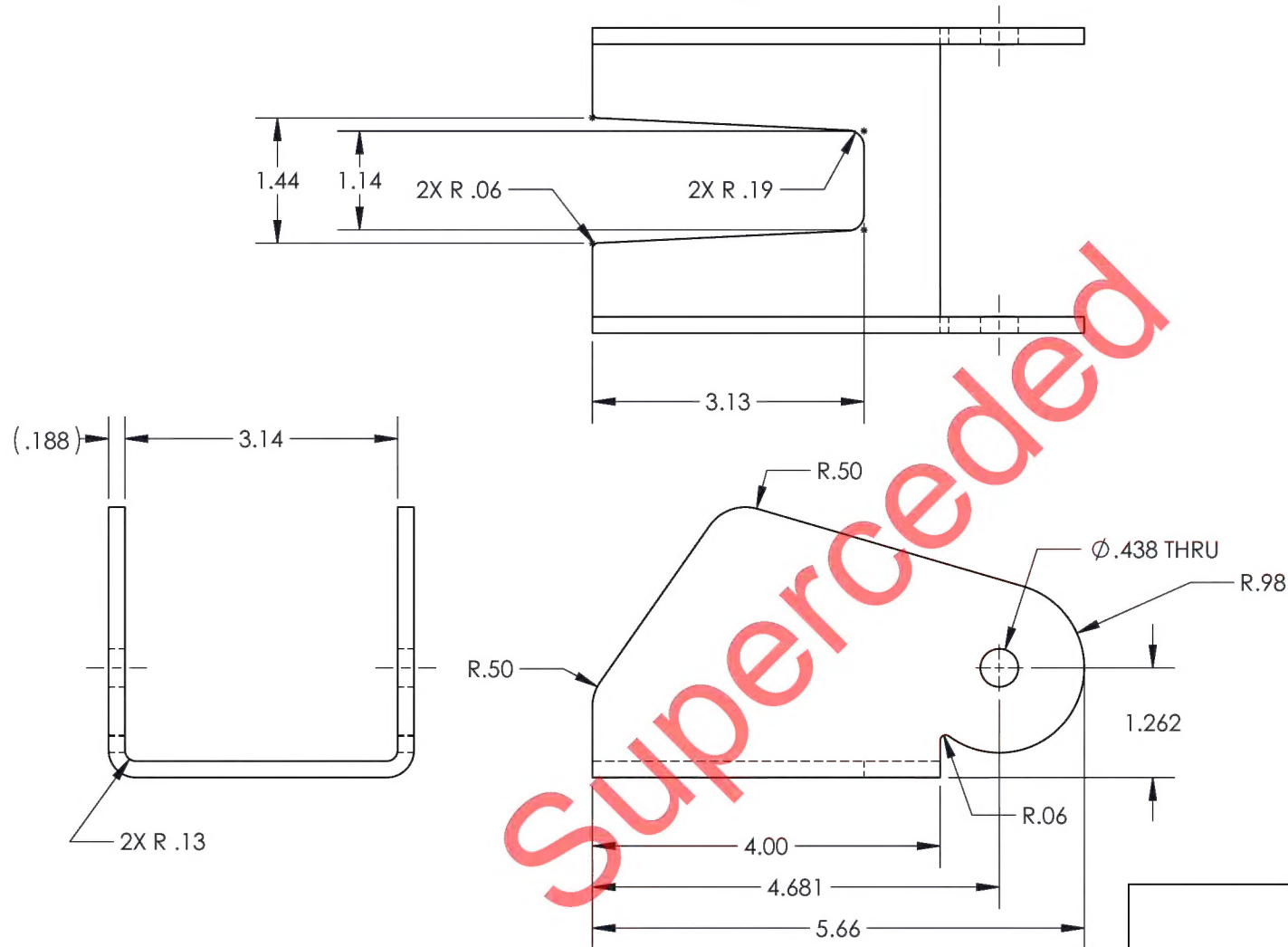
1. NICKEL PLATE .0004-0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

<b>DART</b> AEROSPACE	
TITLE <b>KEEPER</b>	
DWG NO. <b>C20-400</b>	REV <b>1A</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SEE NOTE 1 SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1:2</b>	DATE <b>1/11/2003</b>
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C20-430	1	OUTER KEEPER	A36	3/16 X 5-3/4 X 9-1/4	2
			C20-420	1	INNER KEEPER	A36	3/16 X 6 X 6-1/4	3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A	14-0118	C20-430 ADDED OMITTED DIMENSIONS R.98, R.50 AND R.06. CH'D DIMENSION WAS Ø.438 IS Ø.438 THRU.	8/8/2014	DJN	RW

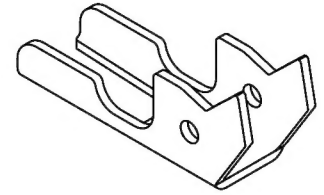
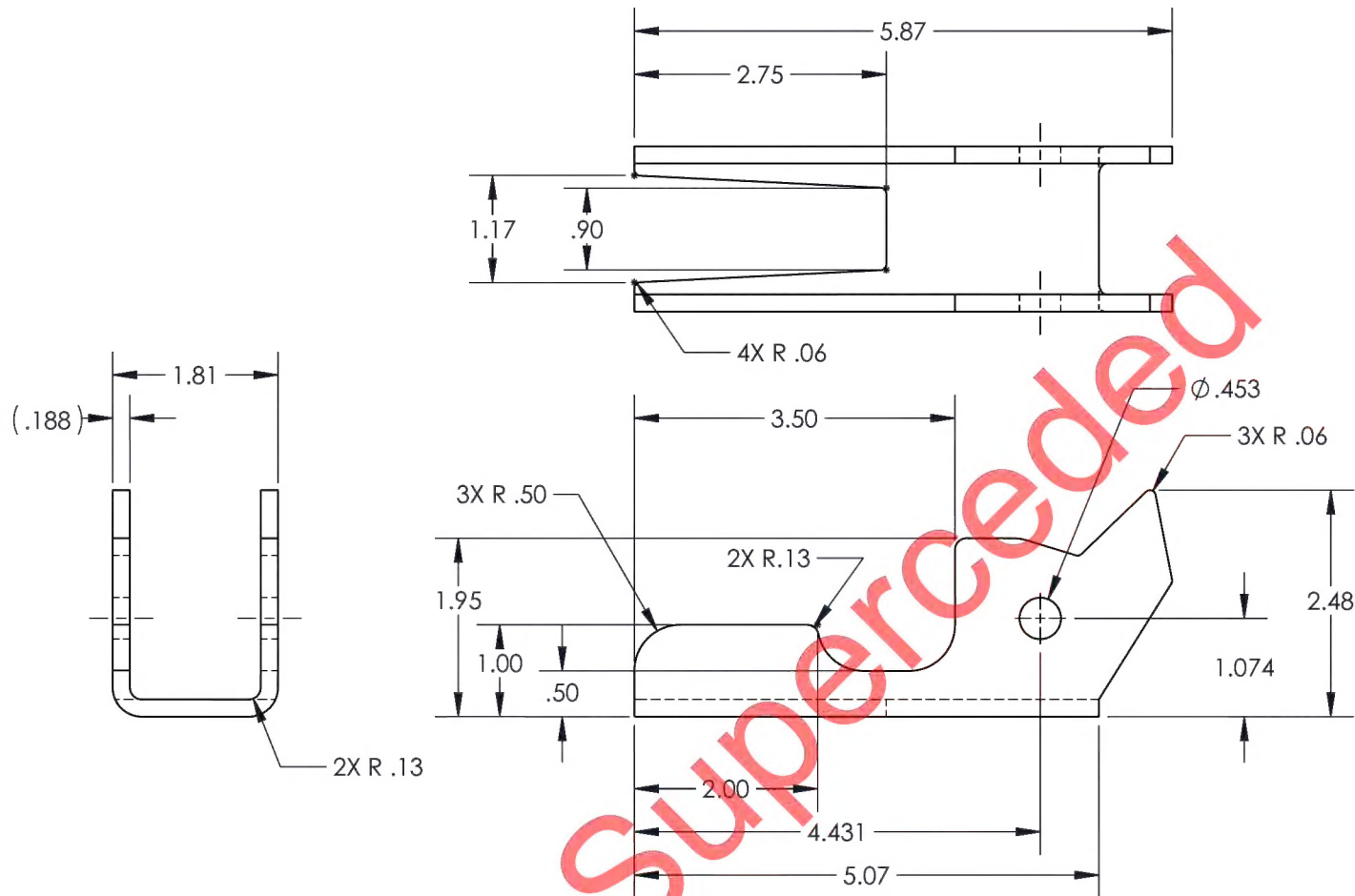


(C20-430)  
OUTER KEEPER

<b>DART AEROSPACE</b>	
TITLE <b>KEEPER</b>	
DWG NO. <b>C20-400</b>	REV <b>1A</b>
MAT'L A36	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/11/2003
SHEET 2 OF 3	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A	14-0118	C20-420 ADDED OMMITED DIMENSIONS 3X R.06 AND 2X R.13.	8/8/2014	DJN	RW



(C20-420)  
INNER KEEPER

<b>DART AEROSPACE</b>	
TITLE <b>KEEPER</b>	
DWG NO. <b>C20-400</b>	REV <b>1A</b>
MAT'L A36	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 11/7/2007
SHEET 3 OF 3	